Bridgelux® V10 BBBL F90 Array Series

Product Data Sheet DS446-1

Introduction

V Series

The V Series™ LED Array products deliver high quality light in a compact and cost-effective solid-state lighting package. These chip on board (CoB) arrays can be efficiently driven up to two times the nominal drive current, enabling design flexibility not previously possible. These high flux density light sources are designed to support a wide range of high quality, low cost directional luminaires and replacement lamps for both interior and exterior commercial and residential applications.

The F90 V Series COB is a high efficacy product that uses narrow band red phosphor to significantly improve the spectrum efficacy. The improved spectrum efficacy results in the 90 CRI product of the F90 Series delivering better or equivalent efficacy as that of our traditional 80 CRI V Series product.

The V10 LED Array is available in a variety of electrical, CCT, and CRI combinations providing substantial design flexibility and energy efficiency advantages.

Lighting system designs incorporating these LED arrays deliver increased system level efficacy and a longer service life. Typical applications include replacement lamps and task, accent, spot, track, wide area, security, wall packs and down lights.

Features

- Efficacy of 177 lm/W typical, 3000K 90 CRI
- Wide selection of CCT options (2700K-4000K) with minimum 90 CRI options
- Uniform high-quality illumination
- 2 and 3 SDCM binning options (2700K – 4000K)
- Forward voltage bin codes and backside marking
- Instant light with unlimited dimming
- 5-Year warranty

Benefits

- Enables high efficiency lighting systems and lower operating costs
- Supports the trend toward luminaire miniaturization and delivers enhanced optical control
- Design flexibility for a broad range of lighting applications
- Clean white light without pixelation
- Uniform consistent white light
- Design flexibility for multi-source applications
- Easy to use with daylight and motion sensors to increase energy savings
- Design with confidence

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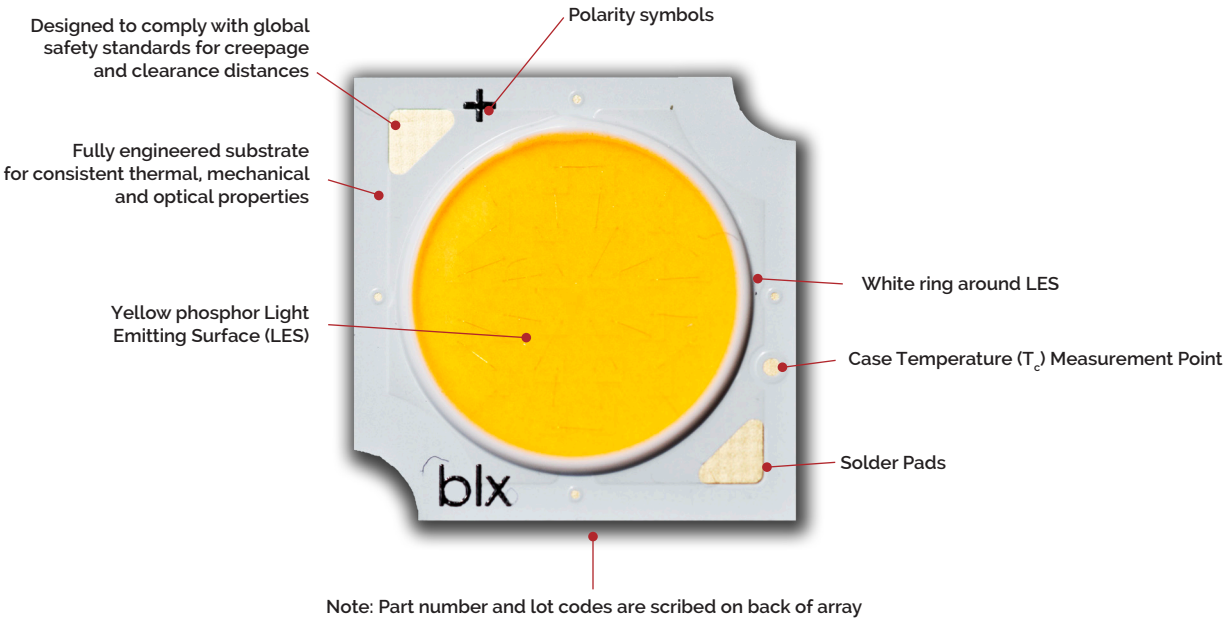
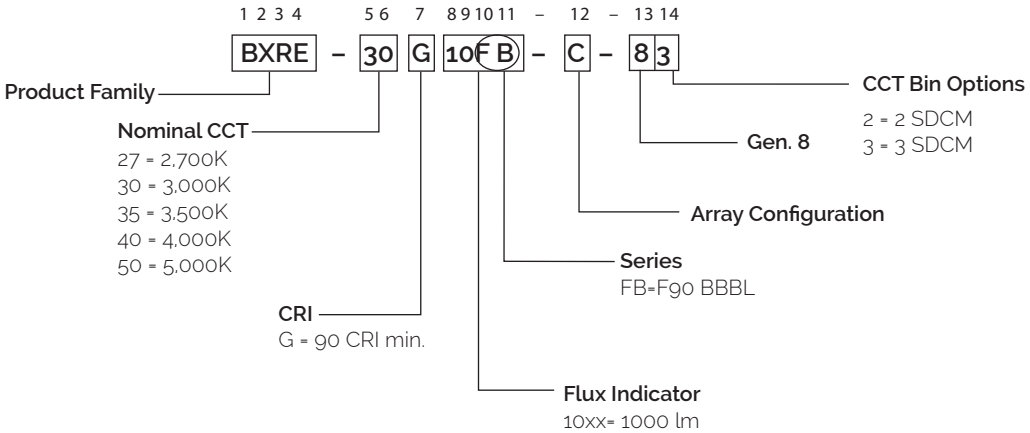
Product Feature Map

Bridgelux arrays are fully engineered devices that provide consistent thermal and optical performance on an engineered mechanical platform. The V Series arrays are the most compact chip-on-board devices across all of Bridgelux's LED Array products. The arrays incorporate several features to simplify design integration and assembly. Please visit www.bridgelux.com for more information on the V Series family of products.



Product Nomenclature

The part number designation for Bridgelux V Series LED arrays is explained as follows:



Product Selection Guide

The following product configurations are available:

Table 1: Selection Guide, Pulsed Measurement Data (T_j = T_c = 25˚C)

Part Number	Nominal CCT[1] (K)	CRI[2]	Nominal Drive Current[3] (mA)	Typical Pulsed Flux[4,5,6] T_c = 25°C (lm)	Minimum Pulsed Flux[6,7] T_c = 25°C (lm)	Typical V_f (V)	Typical Power (W)	Typical Efficacy (lm/W)
BXRE-27G10FB-A-8x	2700	90	300	1798	1618	34.5	10.3	174
BXRE-27G10FB-B-8x	2700	90	200	1188	1069	34.1	6.8	174
BXRE-27G10FB-C-8x	2700	90	300	1640	1476	31.6	9.5	173
BXRE-30G10FB-A-8x	3000	90	300	1834	1651	34.5	10.3	177
BXRE-30G10FB-B-8x	3000	90	200	1212	1091	34.1	6.8	177
BXRE-30G10FB-C-8x	3000	90	300	1673	1506	31.6	9.5	176
BXRE-35G10FB-A-8x	3500	90	300	1824	1642	34.5	10.3	176
BXRE-35G10FB-B-8x	3500	90	200	1212	1090	34.1	6.8	177
BXRE-35G10FB-C-8x	3500	90	300	1672	1505	31.6	9.5	176
BXRE-40G10FB-A-8x	4000	90	300	1842	1658	34.5	10.3	178
BXRE-40G10FB-B-8x	4000	90	200	1224	1101	34.1	6.8	179
BXRE-40G10FB-C-8x	4000	90	300	1689	1520	31.6	9.5	178

Notes for Table 1:

1. Nominal CCT as defined by ANSI C78.377-2011.
2. CRI values are minimums and tested at T_j = T_c = 85˚C. Minimum R9 value for 90 CRI products is 50.Bridgelux maintains a ± 3 tolerance on CRI and R9 values.
3. Drive current is referred to as nominal drive current.
4. Products tested under pulsed condition (10ms pulse width) at nominal test current where T_j (junction temperature) = T_c (case temperature) = 25˚C.
5. Typical performance values are provided as a reference only and are not a guarantee of performance.
6. Bridgelux maintains a ±7% tolerance on flux measurements.
7. Minimum flux values at the nominal test current are guaranteed by 100% test.

Product Selection Guide

Table 2: Selection Guide, Stabilized DC Performance (T_c = 85˚C) [4,5]

Part Number	Nominal CCT[1] (K)	CRI[2]	Nominal Drive Current[3] (mA)	Typical DC Flux[4,5] T_c = 85°C (lm)	Minimum DC Flux[6] T_c = 85°C (lm)	Typical V_f (V)	Typical Power (W)	Typical Efficacy (lm/W)
BXRE-27G10FB-A-8x	2700	90	300	1654	1489	33.7	10.1	163
BXRE-27G10FB-B-8x	2700	90	200	1093	983	33.4	6.7	164
BXRE-27G10FB-C-8x	2700	90	300	1508	1358	30.9	9.3	163
BXRE-30G10FB-A-8x	3000	90	300	1688	1519	33.7	10.1	167
BXRE-30G10FB-B-8x	3000	90	200	1115	1003	33.4	6.7	167
BXRE-30G10FB-C-8x	3000	90	300	1539	1385	30.9	9.3	166
BXRE-35G10FB-A-8x	3500	90	300	1678	1511	33.7	10.1	166
BXRE-35G10FB-B-8x	3500	90	200	1115	1003	33.4	6.7	167
BXRE-35G10FB-C-8x	3500	90	300	1539	1385	30.9	9.3	166
BXRE-40G10FB-A-8x	4000	90	300	1695	1526	33.7	10.1	168
BXRE-40G10FB-B-8x	4000	90	200	1126	1013	33.4	6.7	168
BXRE-40G10FB-C-8x	4000	90	300	1554	1398	30.9	9.3	168

Notes for Table 2:

1. Nominal CCT as defined by ANSI C78.377-2011.
2. CRI values are minimums and tested at T_j = T_c = 85˚C. Minimum R9 value for 90 CRI products is 50.
3. Drive current is referred to as nominal drive current.
4. Typical stabilized DC performance values are provided as reference only and are not a guarantee of performance.
5. Typical performance is estimated based on operation under DC (direct current) with LED array mounted onto a heat sink with thermal interface material and the case temperature maintained at 85˚C. Based on Bridgelux test setup, values may vary depending on the thermal design of the luminaire and/or the exposed environment to which the product is subjected.
6. Minimum flux values at elevated temperatures are provided for reference only and are not guaranteed by 100% production testing. Based on Bridgelux test setup, values may vary depending on the thermal design of the luminaire and/or the exposed environment to which the product is subjected.

European Product Registry for Energy Labeling

The European Product Registry for Energy Labeling (EPREL) is defined in the EU Regulation 2017/1369 to provide important energy efficiency information to consumers. Together with Energy Labeling Regulation ELR (EU) 2019/2015 which was amended by regulation (EU) 2021/340 for energy labelling of light sources, manufacturers are required to declare an energy class based on key technical specifications from each of their product and register it in an open data base managed by EPREL It is now a legal requirement for a vendor of light sources to upload information about their products into the EPREL database before placing these products on the market in the EU.

Table 3 below provides a list of part numbers that are in compliance with ELR and are currently listed in the EPREL database.

At Bridgelux, we are fully committed to supplying products that are compliant with pertinent laws, rules, and obligation imposed by relevant government bodies including the European Energy Labeling regulation. Customers can use these products with full confidence for any projects that fall under the ELR.

Table 3: Part numbers registered in European Product Registry for Energy Labeling

PART NUMBER[1]	CCT (K)	CRI	Current[2] (mA)	Vf (V)	Useful flux[3] (Φuse) at 85C (lm)	Power (W)	Efficacy (lm/W)	Energy efficiency class[4] 	Registration No	URL to Product Information Sheet in EPREL Database
BXRE-27G10FB-A-8x	2700	90	720	38.0	3580	27	131	E	1336723	https://eprel.ec.europa.eu/qr/1336723
BXRE-27G10FB-B-8x	2700	90	540	38.0	2585	21	126	E	1425053	https://eprel.ec.europa.eu/qr/1425053
BXRE-27G10FB-C-8x	2700	90	720	34.8	3200	25	128	E	1425054	https://eprel.ec.europa.eu/qr/1425054
BXRE-30G10FB-A-8x	3000	90	720	38.0	3653	27	134	E	1336730	https://eprel.ec.europa.eu/qr/1336730
BXRE-30G10FB-B-8x	3000	90	540	38.0	2637	21	129	E	1425084	https://eprel.ec.europa.eu/qr/1425084
BXRE-30G10FB-C-8x	3000	90	720	34.8	3265	25	130	E	1425085	https://eprel.ec.europa.eu/qr/1425085
BXRE-35G10FB-A-8x	3500	90	720	38.0	3601	27	131	E	1332530	https://eprel.ec.europa.eu/qr/1332530
BXRE-35G10FB-B-8x	3500	90	540	38.0	2664	21	130	E	1425114	https://eprel.ec.europa.eu/qr/1425114
BXRE-35G10FB-C-8x	3500	90	720	34.8	3298	25	132	E	1425115	https://eprel.ec.europa.eu/qr/1425115
BXRE-40G10FB-A-8x	4000	90	720	38.0	3726	27	136	E	1336735	https://eprel.ec.europa.eu/qr/1336735
BXRE-40G10FB-B-8x	4000	90	540	38.0	2690	21	131	E	1425145	https://eprel.ec.europa.eu/qr/1425145
BXRE-40G10FB-C-8x	4000	90	720	34.8	3330	25	133	E	1425146	https://eprel.ec.europa.eu/qr/1425146

Notes for Table 3:

1. All device listed here must be disposed as e-waste upon its end of life according to local country guideline in each country.
2. For information on performance values at alternative drive conditions. please refer to the Product Selection Guide, Absolute Maximum Rating Table and Performance Curves in this data sheet.
3. For a definition of useful luminous flux (Φuse), please see the ELR regulations at https://tinyurl.com/4b6zvt4m.
4. EPREL requires an arrow symbol containing the letter of the energy efficiency class to be displayed. on technical promotional material. Refer to this energy efficiency class column for specific energy efficiency class on each part number.

Performance at Commonly Used Drive Currents

V Series LED arrays are tested to the specifications shown using the nominal drive currents in Table 1. V Series LED Arrays may also be driven at other drive currents dependent on specific application design requirements. The performance at any drive current can be derived from the current vs. voltage characteristics shown in Figures 1, 2 & 3 and the flux vs. current characteristics shown in Figures 4, 5 & 6. The performance at commonly used drive currents is summarized in Table 4.

Table 4: Product Performance at Commonly Used Drive Currents

Part Number	CRI	Drive Current[1] (mA)	Typical V_f T_c = 25°C (V)	Typical Power T_c = 25°C (W)	Typical Flux[2] T_c = 25°C (lm)	Typical DC Flux[3] T_c = 85°C (lm)	Typical Efficacy T_c = 25°C (lm/W)
BXRE-27G10FB-A-8x	90	150	33.1	5.0	921	868	185
		225	33.8	7.6	1368	1274	180
		300	**34.5**	**10.3**	**1798**	**1654**	**174**
		360	35.0	12.6	2145	1954	170
		600	36.9	22.1	3441	3000	156
		720	37.7	27.2	4048	3446	149
BXRE-27G10FB-B-8x	90	100	32.9	3.3	604	570	183
		150	33.6	5.0	899	837	179
		200	**34.1**	**6.8**	**1188**	**1093**	**174**
		270	34.9	9.4	1581	1429	168
		400	36.3	14.5	2279	1987	157
		540	37.7	20.3	2983	2492	147
BXRE-27G10FB-C-8x	90	150	30.4	4.6	837	789	184
		225	31.0	7.0	1243	1158	178
		300	**31.6**	**9.5**	**1640**	**1508**	**173**
		360	32.1	11.5	1950	1776	169
		600	33.8	20.3	3127	2726	154
		720	34.6	24.9	3678	3131	148
BXRE-30G10FB-A-8x	90	150	33.1	5.0	940	886	189
		225	33.8	7.6	1396	1300	183
		300	**34.5**	**10.3**	**1834**	**1688**	**177**
		360	35.0	12.6	2189	1994	174
		600	36.9	22.1	3512	3061	159
		720	37.7	27.2	4130	3516	152
BXRE-30G10FB-B-8x	90	100	32.9	3.3	617	581	187
		150	33.6	5.0	918	855	182
		200	**34.1**	**6.8**	**1212**	**1115**	**177**
		270	34.9	9.4	1613	1458	171
		400	36.3	14.5	2325	2027	160
		540	37.7	20.3	3044	2543	150
BXRE-30G10FB-C-8x	90	150	30.4	4.6	854	805	187
		225	31.0	7.0	1255	1169	180
		300	**31.6**	**9.5**	**1656**	**1523**	**175**
		360	32.1	11.5	1969	1793	171
		600	33.8	20.3	3158	2753	156
		720	34.6	24.9	3715	3162	149

Notes for Table 4:

1. Alternate drive currents in Table 4 are provided for reference only and are not a guarantee of performance.
2. Bridgelux maintains a ± 7% tolerance on flux measurements.
3. Typical stabilized DC performance values are provided as reference only and are not a guarantee of performance.

Performance at Commonly Used Drive Currents

Table 4: Product Performance at Commonly Used Drive Currents (Continued)

Part Number	CRI	Drive Current[1] (mA)	Typical V_f T_c = 25°C (V)	Typical Power T_c = 25°C (W)	Typical Flux[2] T_c = 25°C (lm)	Typical DC Flux[3] T_c = 85°C (lm)	Typical Efficacy T_c = 25°C (lm/W)
BXRE-35G10FB-A-8x	90	150	33.1	5.0	935	881	188
		225	33.8	7.6	1388	1293	182
		300	**34.5**	**10.3**	**1824**	**1678**	**176**
		360	35.0	12.6	2177	1983	173
		600	36.9	22.1	3492	3045	158
		720	37.7	27.2	4108	3497	151
BXRE-35G10FB-B-8x	90	100	32.9	3.3	617	581	187
		150	33.6	5.0	917	854	182
		200	**34.1**	**6.8**	**1212**	**1115**	**177**
		270	34.9	9.4	1613	1457	171
		400	36.3	14.5	2325	2027	160
		540	37.7	20.3	3043	2542	150
BXRE-35G10FB-C-8x	90	150	30.4	4.6	854	805	187
		225	31.0	7.0	1268	1181	182
		300	**31.6**	**9.5**	**1672**	**1539**	**176**
		360	32.1	11.5	1989	1811	172
		600	33.8	20.3	3190	2781	157
		720	34.6	24.9	3752	3194	151
BXRE-40G10FB-A-8x	90	150	33.1	5.0	944	890	190
		225	33.8	7.6	1402	1306	184
		300	**34.5**	**10.3**	**1842**	**1695**	**178**
		360	35.0	12.6	2199	2003	175
		600	36.9	22.1	3527	3075	159
		720	37.7	27.2	4148	3532	153
BXRE-40G10FB-B-8x	90	100	32.9	3.3	623	587	189
		150	33.6	5.0	926	863	184
		200	**34.1**	**6.8**	**1224**	**1126**	**179**
		270	34.9	9.4	1629	1472	173
		400	36.3	14.5	2348	2047	162
		540	37.7	20.3	3073	2567	151
BXRE-40G10FB-C-8x	90	150	30.4	4.6	862	812	189
		225	31.0	7.0	1281	1193	184
		300	**31.6**	**9.5**	**1689**	**1554**	**178**
		360	32.1	11.5	2008	1829	174
		600	33.8	20.3	3221	2808	159
		720	34.6	24.9	3789	3226	152

Notes for Table 4:

1. Alternate drive currents in Table 4 are provided for reference only and are not a guarantee of performance.
2. Bridgelux maintains a ± 7% tolerance on flux measurements.
3. Typical stabilized DC performance values are provided as reference only and are not a guarantee of performance.

Electrical Characteristics

Table 5: Electrical Characteristics

Part Number	Drive Current (mA)	Forward Voltage Pulsed, T_c = 25°C (V) [1, 2, 3, 8]			Typical Coefficient of Forward Voltage[4] $\Delta V_f/\Delta T_c$ (mV/°C)	Typical Thermal Resistance Junction to Case[5,6] R_{j-c} (°C/W)	Driver Selection Voltages[7] (V)	
		Minimum	Typical	Maximum			V_f Min. Hot T_c = 95°C (V)	V_f Max. Cold T_c = -40°C (V)
BXRE-xxx10FB-A-8x	300	32.4	34.5	36.5	-9.64	0.41	31.7	37.2
	720	35.5	37.7	40.0	-10.55	0.60	34.7	40.7
BXRE-xxx10FB-B-8x	200	32.1	34.1	36.2	-9.55	0.62	31.4	36.8
	540	35.4	37.7	39.9	-10.54	0.95	34.7	40.6
BXRE-xxx10FB-C-8x	300	29.7	31.6	33.5	-8.84	0.38	29.1	34.1
	720	32.5	34.6	36.7	-9.67	0.55	31.8	37.3

Notes for Table 5:

1. Parts are tested in pulsed conditions, T_c = 25°C. Pulse width is 10ms.
2. Voltage minimum and maximum are provided for reference only and are not a guarantee of performance.
3. Bridgelux maintains a tester tolerance of ± 0.10V on forward voltage measurements.
4. Typical coefficient of forward voltage tolerance is ± 0.1mV for nominal current.
5. Thermal resistance values are based from test data of a 3000K 90 CRI product.
6. Thermal resistance value was calculated using total electrical input power; optical power was not subtracted from input power. The thermal interface material used during testing is not included in the thermal resistance value.
7. V_f min hot and max cold values are provided as reference only and are not guaranteed by test. These values are provided to aid in driver design and selection over the operating range of the product.
8. This product has been designed and manufactured per IEC 62031:2018. This product has passed dielectric withstand voltage testing at 1140 V. The working voltage designated for the insulation is 70V d.c. The maximum allowable voltage across the array must be determined in the end product application.

Eye Safety

Table 6: Eye Safety Risk Group (RG) Classifications

Part Number	Drive Current (mA)	CCT[4]	
		2700K/3000K	3500-5000K[2,3]
BXRE-xxx10Fx-A-8x	415	RG1	RG1
	720	RG1	RG2
BXRE-xxx10Fx-B-8x	405	RG1	RG1
	540	RG1	RG2
BXRE-xxx10Fx-C-8x	450	RG1	RG1
	720	RG1	RG2

Notes for Table 6:

1. Eye safety classification for the use of Bridgelux V Series LED arrays is in accordance with specification IEC/TR 62778: Application of IEC 62471 for the assessment of blue light hazard to light sources and luminaires.
2. For products classified as RG2 at 4000K, Ethr= 1980 lx.
3. For products classified as RG2 at 5000K Ethr= 1530 lx.
4. Please contact your Bridgelux sales representative for Ethr values at specific drive currents and CCTs not listed.

Absolute Maximum Ratings

Table 7: Maximum Ratings

Parameter	Maximum Rating		
LED Junction Temperature (T_j)	150˚C		
Storage Temperature[1]	-40˚C to +95˚C		
Operating Case Temperature[2] (T_c)	95˚C		
Soldering Temperature[3]	300˚C or lower for a maximum of 6 seconds		
	BXRE-xxG10FB-A-8x	BXRE-xxG10FB-B-8x	BXRE-xxG10FB-C-8x
Maximum Drive Current[4]	720 mA at ≤85˚C 540 mA at 95˚C	540 mA at ≤85˚C 405 mA at 95˚C	720 mA at ≤85˚C 540 mA at 95˚C
Maximum Peak Pulsed Drive Current[5]	1030mA	770mA	1030mA
Maximum Reverse Voltage[6]	-60V	-60V	-55V

Notes for Table 7:

1. The F90 product is robust enough to pass our internal humidity test but it is still more sensitive compared to regular LED array product The product needs to be stored in a dry environment. It is not recommended to use the product in a damp environment that directly exposes it to moisture.
2. For IEC 62717 requirement, please consult your Bridgelux sales representative.
3. Refer to Bridgelux Application Note AN101: Handling and Assembly of Bridgelux V Series LED Arrays
4. Arrays may be driven at higher currents however lumen maintenance may be reduced and warranty will not apply.
5. Bridgelux recommends a maximum duty cycle of 10% and pulse width of 20 ms when operating LED Arrays at maximum peak pulsed current specified. Maximum peak pulsed currents indicate values where LED Arrays can be driven without catastrophic failures.
6. Light emitting diodes are not designed to be driven in reverse voltage and will not produce light under this condition. Maximum rating provided for reference only.

Performance Curves

Figure 1: V10A Drive Current vs. Voltage

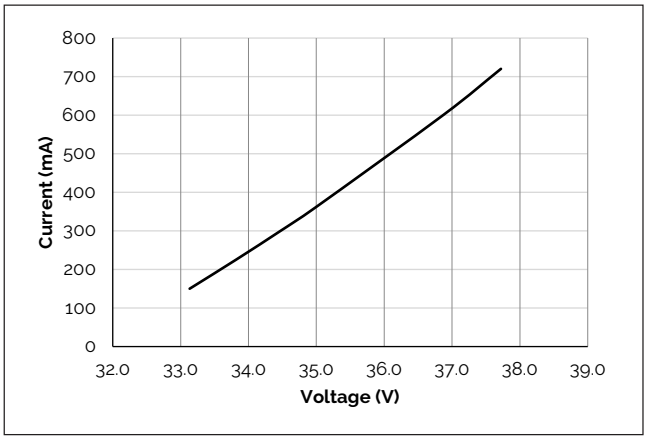


Figure 2: V10B Drive Current vs. Voltage

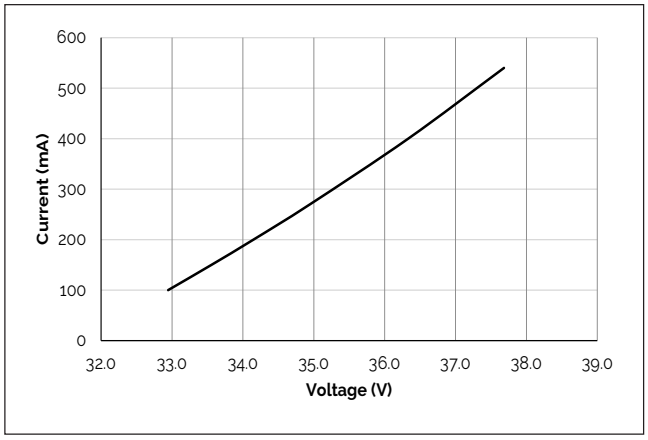


Figure 3: V10C Drive Current vs. Voltage

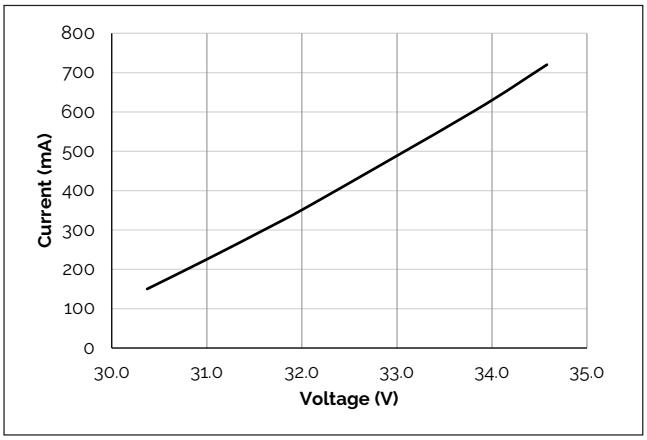


Figure 4: V10A Typical Relative Flux vs. Current

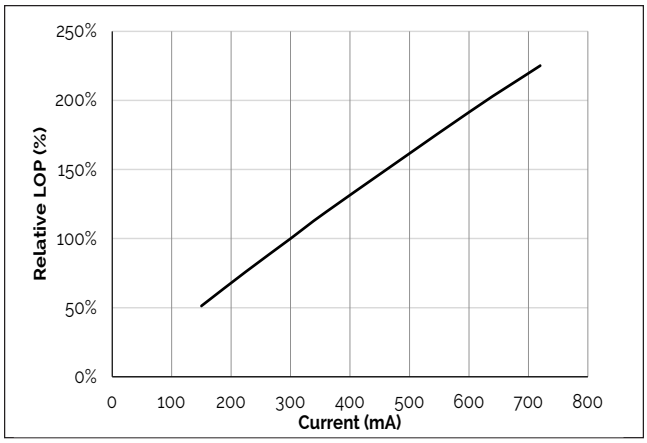


Figure 5: V10B Typical Relative Flux vs. Current

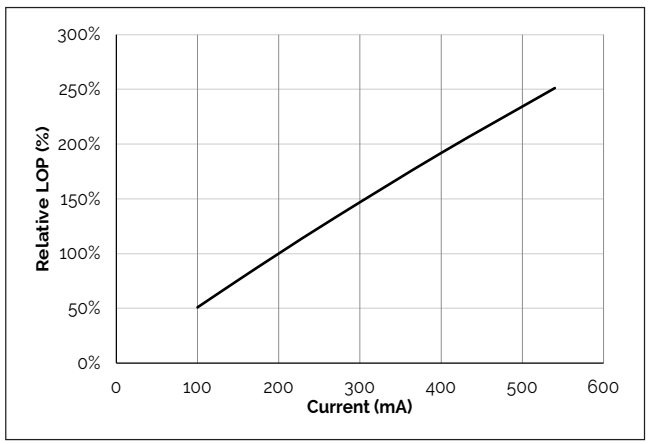
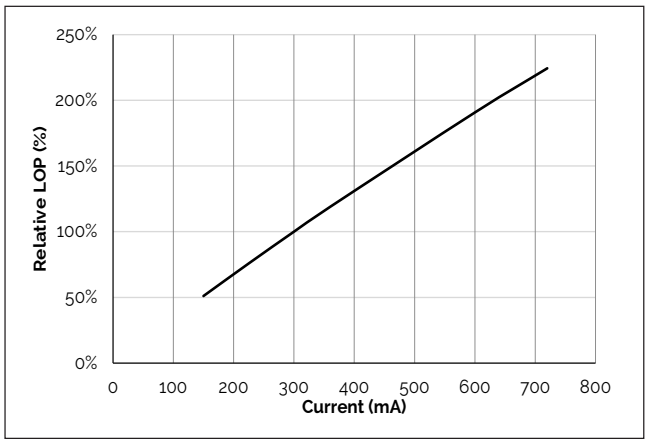


Figure 6: V10C Typical Relative Flux vs. Current



Notes for Figures 1-6:

1. Bridgelux does not recommend driving high power LEDs at low currents. Doing so may produce unpredictable results. Pulse width modulation (PWM) is recommended for dimming effects.
2. Products tested under pulsed condition (10ms pulse width) at nominal test current where T_j (junction temperature) - T_c (case temperature) = 25˚C.

Performance Curves

Figure 7: Typical DC Flux vs. Case Temperature

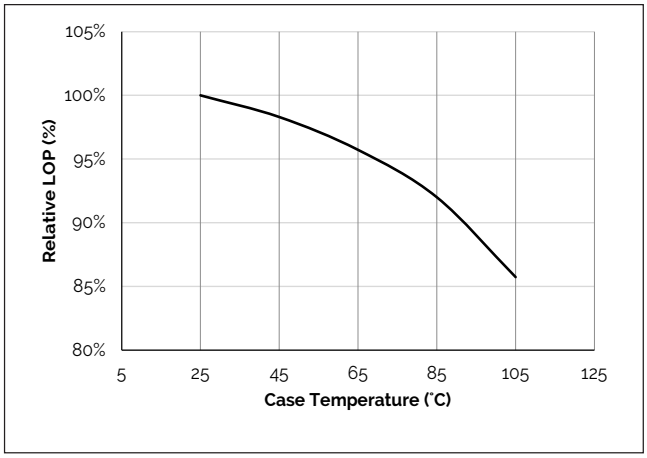


Figure 8: Typical DC ccx Shift vs. Case Temperature

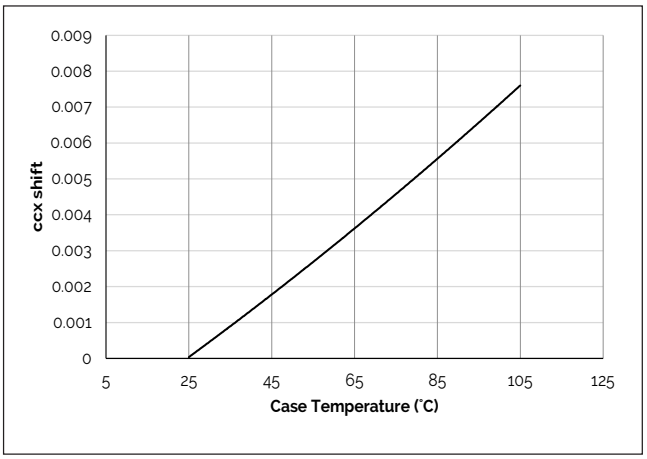


Figure 9: Typical DC ccy Shift vs. Case Temperature

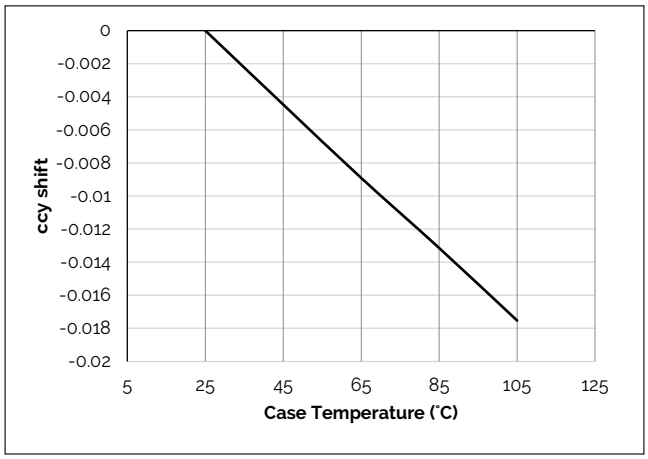
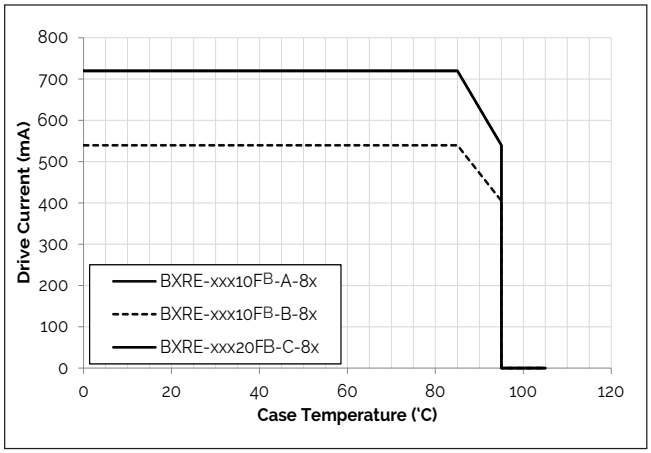


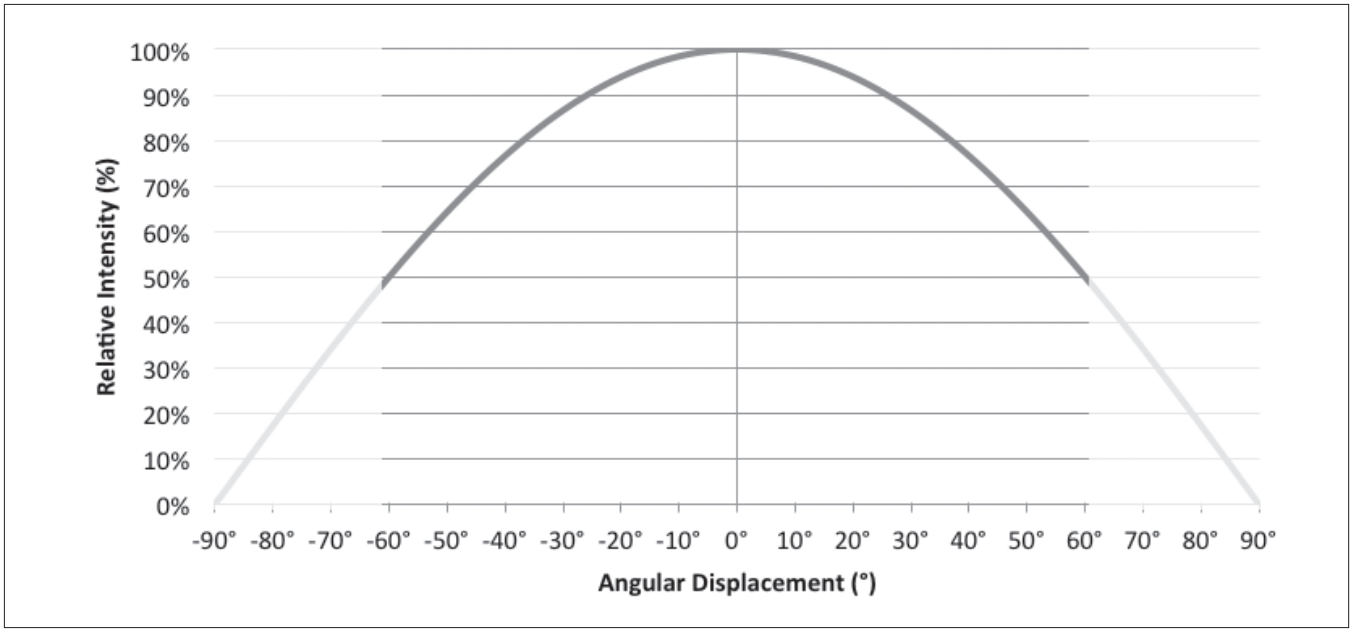
Figure 10: Derating Curve



Note for Figures 7-9:
1. Characteristics shown for Warm White.

Typical Radiation Pattern

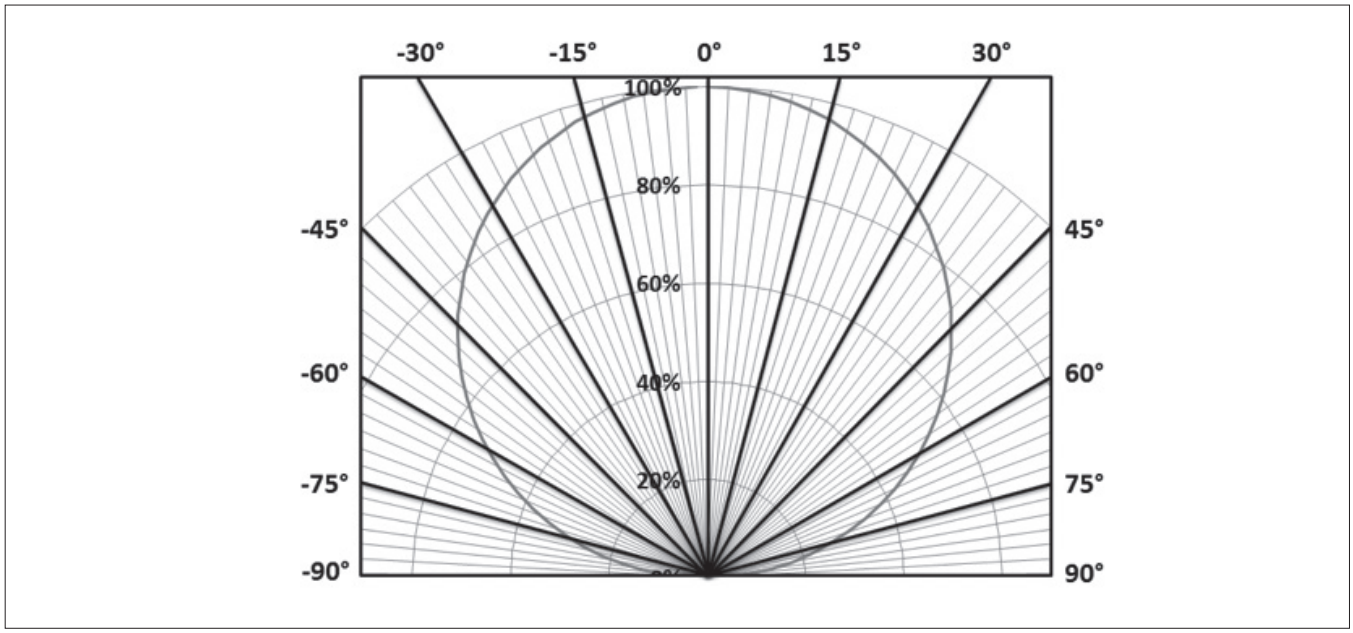
Figure 11: Typical Spatial Radiation Pattern



Notes for Figure 11:

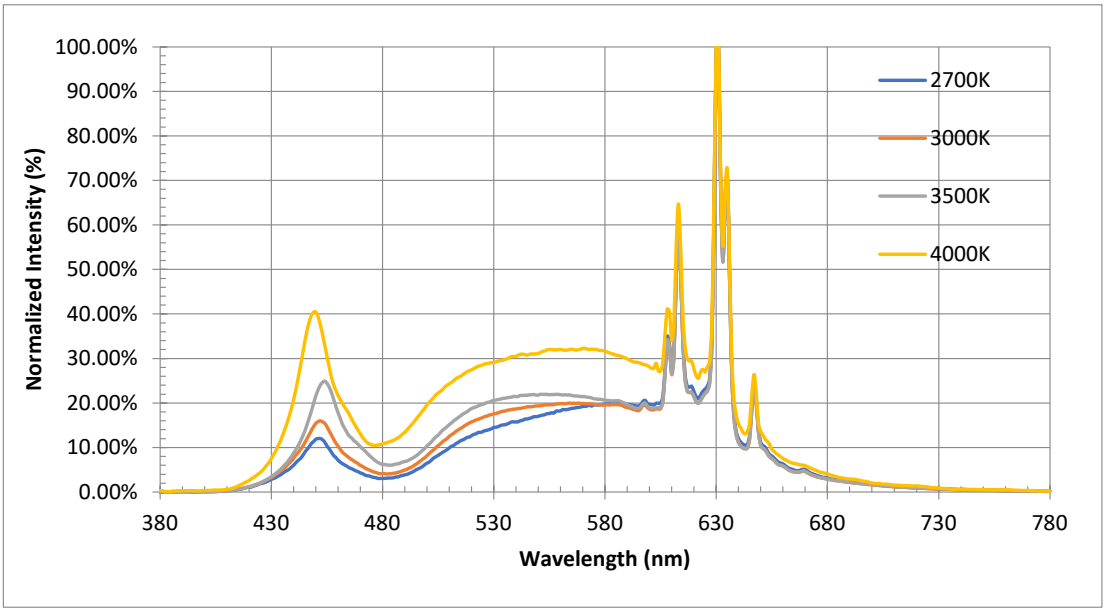
1. Typical viewing angle is 120°.
2. The viewing angle is defined as the off axis angle from the centerline where intensity is ½ of the peak value.

Figure 12: Typical Polar Radiation Pattern



Typical Color Spectrum

Figure 13: Typical Color Spectrum

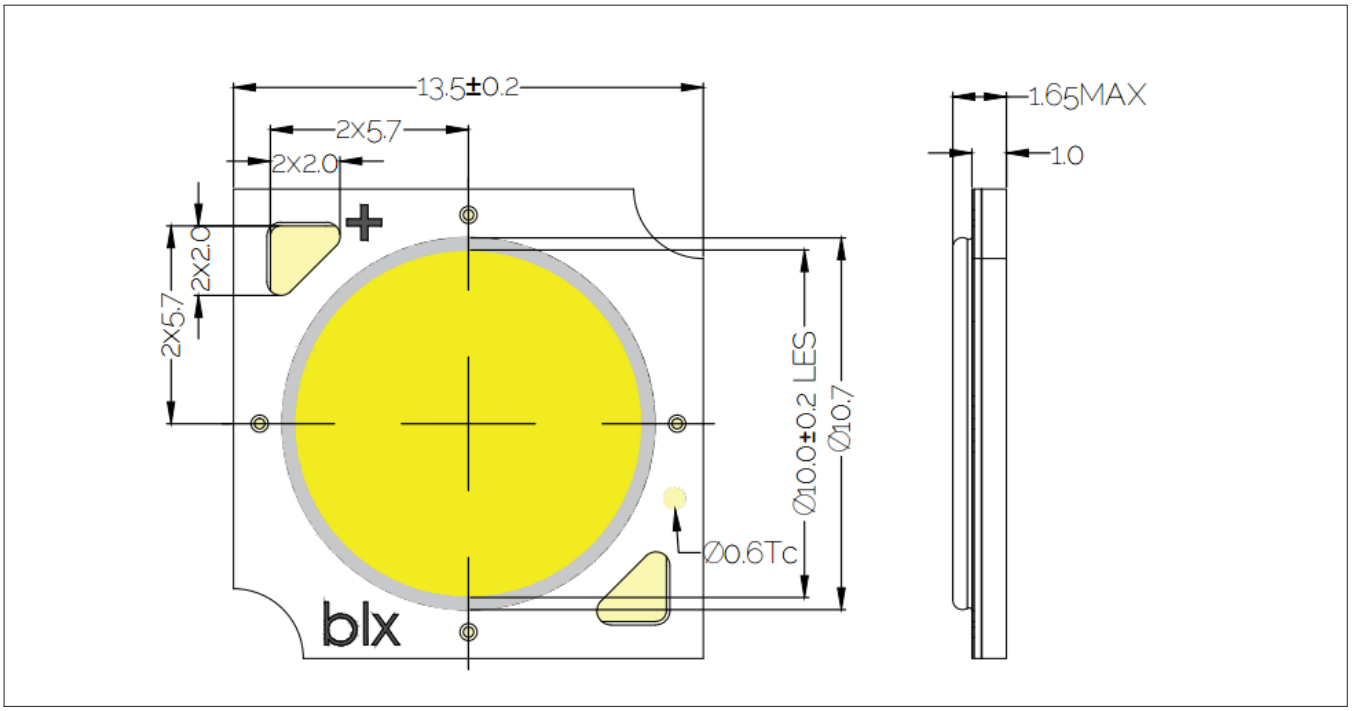


Notes for Figure 13:

1. Color spectra measured at nominal current for T_j = T_c = 85˚C.
2. Color spectra shown is 2700K and 90CRI.
3. Color spectra shown is 3000K and 90 CRI.
4. Color spectra shown is 3500K and 90 CRI.
5. Color spectra shown is 4000K and 90 CRI.

Mechanical Dimensions

Figure 14 Drawing for V10 LED Array

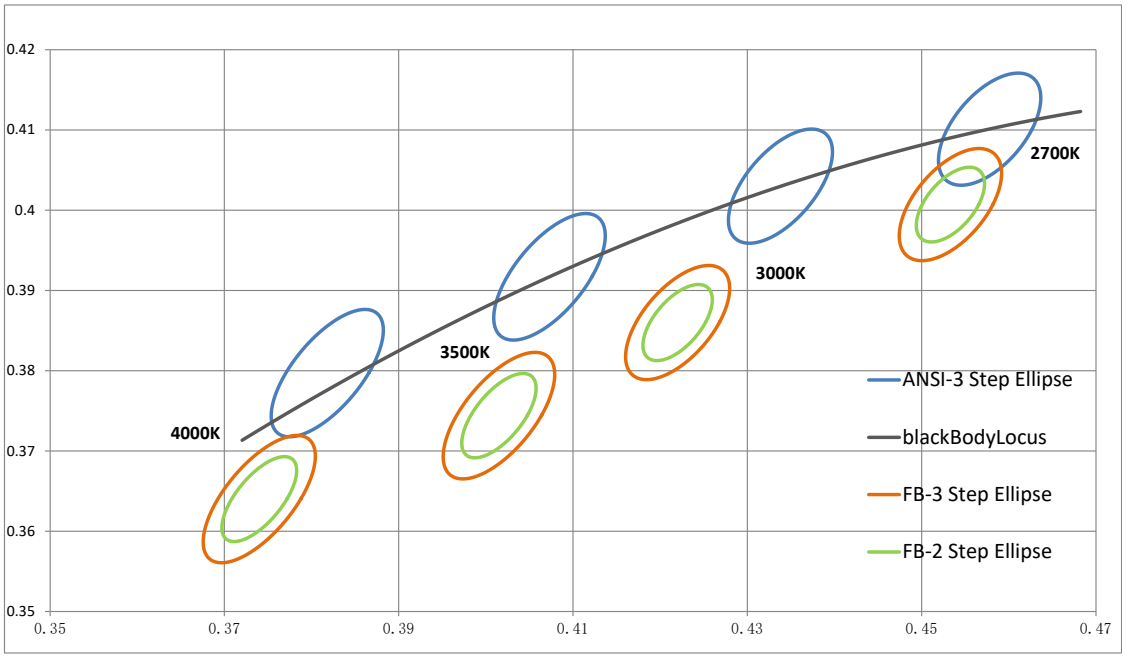


Notes for Figure 14:

1. Drawings are not to scale.
2. Drawing dimensions are in millimeters.
3. Unless otherwise specified, tolerances are ±0.1mm.
4. Solder pad labeled "+" denotes positive contact.
5. Refer to Application Notes AN101 for product handling, mounting and heat sink recommendations.
6. The optical center of the LED Array is nominally defined by the mechanical center of the array to a tolerance of ± 0.2mm.
7. Bridgelux maintains a flatness of 0.10mm across the mounting surface of the array.

Color Binning Information

Figure 15: Warm and Neutral White Test Bins in xy Color Space



Note: Pulsed Test Conditions, T_c = 85˚C

Table 8: Warm and Neutral White xy Bin Coordinates and Associated Typical CCT (product is hot targeted to Tc = 85˚C)

Bin Code	2700K	3000K	3500K	4000K
ANSI Bin (for reference only)	(2580K - 2870K)	(2870K - 3220K)	(3220K - 3710K)	(3710K - 4260K)
83 (3 SDCM)	(2645K - 2788K)	(3025K - 3210K)	(3333K - 3567K)	(3935K - 4254K)
82 (2 SDCM)	(2668K - 2764K)	(3055K - 3178K)	(3370K - 3526K)	(3985K - 4197K)
Center Point (x,y)	(0.4533, 0.4007)	(0.422 0.386)	(0.4015 0.3744)	(0.374, 0.364)

Note for Tables 8:

1. Bridgelux maintains a tolerance of +/- 0.007 on x and y color coordinates in the CIE 1931 color Space.

Packaging and Labeling

Figure 16: V10 Packaging Tube

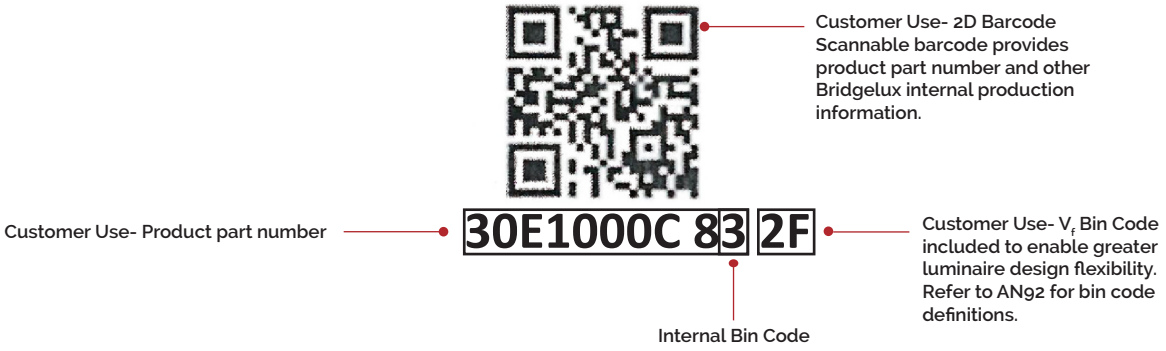
Notes for Figure 16:

1. Each tube holds 30 V10 COB arrays.
2. One tube is sealed in an anti-static bag. Four bags are placed in a shipping box. Depending on quantities ordered, a bigger shipping box, containing four boxes may be used to ship products.
3. Each bag and box is to be labeled as shown above.
4. Dimensions for each tube are 8.3 (W) x 15.4 (H) x 430 (L). Dimensions for the anti-static bag are 75 (W) x 615 (L) x 3.1 (T) mm. Dimensions for the shipping box are 58.7 x 13.3 x 7.9 cm

Packaging and Labeling

Figure 17: **Gen. 8 Product Labeling**

Bridgelux COB arrays have laser markings on the back side of the substrate to help with product identification. In addition to the product identification markings, Bridgelux COB arrays also contain markings for internal Bridgelux manufacturing use only. The image below shows which markings are for customer use and which ones are for Bridgelux internal use only. The Bridgelux internal manufacturing markings are subject to change without notice, however these will not impact the form, function or performance of the COB array.



Design Resources

Application Notes

Bridgelux has developed a comprehensive set of application notes and design resources to assist customers in successfully designing with the V Series product family of LED array products. For all available application notes visit www.bridgelux.com.

Optical Source Models

Optical source models and ray set files are available for all Bridgelux products. For a list of available formats, visit www.bridgelux.com.

3D CAD Models

Three dimensional CAD models depicting the product outline of all Bridgelux V Series LED arrays are available in both IGS and STEP formats. Please contact your Bridgelux sales representative for assistance.

LM80

LM80 testing has been completed and the LM80 report is now available. Please contact your Bridgelux sales representative for LM-80 report.

Precautions

CAUTION: CHEMICAL EXPOSURE HAZARD

Exposure to some chemicals commonly used in luminaire manufacturing and assembly can cause damage to the LED array. Please consult Bridgelux Application Note AN101 for additional information.

CAUTION: RISK OF BURN

Do not touch the V Series LED array during operation. Allow the array to cool for a sufficient period of time before handling. The V Series LED array may reach elevated temperatures such that could burn skin when touched.

CAUTION

CONTACT WITH LIGHT EMITTING SURFACE (LES)

Avoid any contact with the LES. Do not touch the LES of the LED array or apply stress to the LES (yellow phosphor resin area). Contact may cause damage to the LED array.

Optics and reflectors must not be mounted in contact with the LES (yellow phosphor resin area).

Disclaimers

MINOR PRODUCT CHANGE POLICY

The rigorous qualification testing on products offered by Bridgelux provides performance assurance. Slight cosmetic changes that do not affect form, fit, or function may occur as Bridgelux continues product optimization.

STANDARD TEST CONDITIONS

Unless otherwise stated, array testing is performed at the nominal drive current.

About Bridgelux: Bridging Light and Life™

At Bridgelux, we help companies, industries and people experience the power and possibility of light. Since 2002, we've designed LED solutions that are high performing, energy efficient, cost effective and easy to integrate. Our focus is on light's impact on human behavior, delivering products that create better environments, experiences and returns—both experiential and financial. And our patented technology drives new platforms for commercial and industrial luminaires.

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